

# MARIFLEX<sup>®</sup> PU 30SL

## Low-Modulus Polyurethane Joint-Sealant Self-leveling Mastic

TECHNICAL DATA SHEET  
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### Product Description

The MARIFLEX<sup>®</sup> PU 30SL is a self-leveling, solvent free, permanent elastic, cold applied and cold curing, two component, low modulus polyurethane elastomer (mastic) used for horizontal chalking and joint-sealing.

Cures by reaction of the two components.

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#### Product Information

- Two-component, low-modulus polyurethane elastomer (mastic)
- Horizontal chalking & joint sealing.

#### Packaging

- 5+1kg in metal pails

#### Color

- Light Grey, White

#### Shelf Life

- 9 months from date of production

#### Storage Conditions

- Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5°-30°C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

#### Advantages

- Simple application.
- Self-leveling.
- Quick application for long horizontal joints.
- UV and weathering resistant.
- Resistant to constant movement.
- Resistant to water, heat and frost.
- Maintain its mechanical properties over a temperature span of -30°C to +90°C.
- Provides excellent adhesion to most construction materials.
- Resistant to detergents, oils, fuels and seawater.

## ■ Uses

MARIFLEX® PU 30SL is used for:

- Expansion & sealing horizontal joints in almost all building substrates.
- Joint sealing of interior horizontal movement joints.
- Joint sealing of exterior horizontal movement joints.
- Horizontal crack filling mastic.

## ■ Consumption

Consumption depends on volume of the joint or crack to be sealed.

## ■ Certifications



### Technical Data

PROPERTY	RESULTS	TEST METHOD
<b>Composition</b>	Polyurethane Resin + Hardener	
<b>Mixing Ratio</b>	5 : 1 by weight	
<b>Elongation at Break</b>	500%	ISO 8339
<b>Elastic recovery</b>	> 70%	ISO 7389
<b>Hardness (Shore A Scale)</b>	20-25	DIN 53505, ASTM D 2240
<b>Application Temperature</b>	5°C to 35°C	
<b>Skin formation time</b>	60 min (at 23°C, 50%RH)	
<b>Polymerized thickness after 24 hours</b>	Up to 50mm (at 23°C, 50%RH)	
<b>Chemical Properties</b>	Good resistance against water, cleaning agents, and accidental spray with oils, hydrocarbons, acidic and basic solutions (10%). Due to the sensitivity of polyurethane to UV rays, light shades change color. This change in appearance does not modify their mechanical properties or leak tightness.	

## ■ Application

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### **Surface Preparation**

The surface needs to be clean, dry and sound, free of oils or any contamination, which may harmfully affect the adhesion of the mastic. Remove all loose material. Concrete surfaces must be dry and stable (at least 28 days). Moisture content should not exceed 5%.

Users must check that the mastic is compatible with the surface in terms of adhesiveness, staining and chemical compatibility (test a section first).

### **Mixing**

Stir Component A well before using. MARIFLEX® PU 30SL Component A and Component B should be mixed by low speed mechanical stirrer, according to the stipulated mixing ratio, for about 3-5 min.

ATTENTION: The mixing of the components has to be effected very thoroughly, especially on the walls and bottom of the pail until the mixture becomes fully homogeneous.

### **Making the joint:**

Correctly size the joint. We recommend a joint width between 10 and 30 mm. The width / depth ratio of the joint should be about 2:1.

### **Priming**

Prime absorbent surfaces, like concrete, screed and wood with MARISEAL® 710 primer. Prime non-absorbent surfaces like metal and ceramic tiles with MARISEAL® AQUA PRIMER.

### **Sealing**

After the primer has dried, press a flexible, non-adhesive joint filler (polyethylene cord), in the joint. The joint filler should be free of holes to ensure that bubbles do not form in the joint.

Apply the MARIFLEX® PU 30SL mixture (A+B) mastic by pouring into prepared joint / crack. When applying avoid air entrapment. Smooth with joint nail or putty knife. For a better finish, use protection strips.

May be painted after polymerization is complete. Use acrylic or vinyl dispersion paints after testing a section.

## ■ Safety measures

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MARIFLEX® PU 30SL contains isocyanates. See information supplied by the manufacturer. Please study the Safety Data sheet.

**PROFESSIONAL USE ONLY.**

Our technical advice for use, whether verbal, written or in tests, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We are liable only for our products being free from faults; correct application of our products therefore falls entirely within your scope of liability and responsibility. We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery. Users are responsible for complying with local legislation and for obtaining any required approvals or authorizations. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our technical department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.

\* All values represent typical values and are not part of the product specification.

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